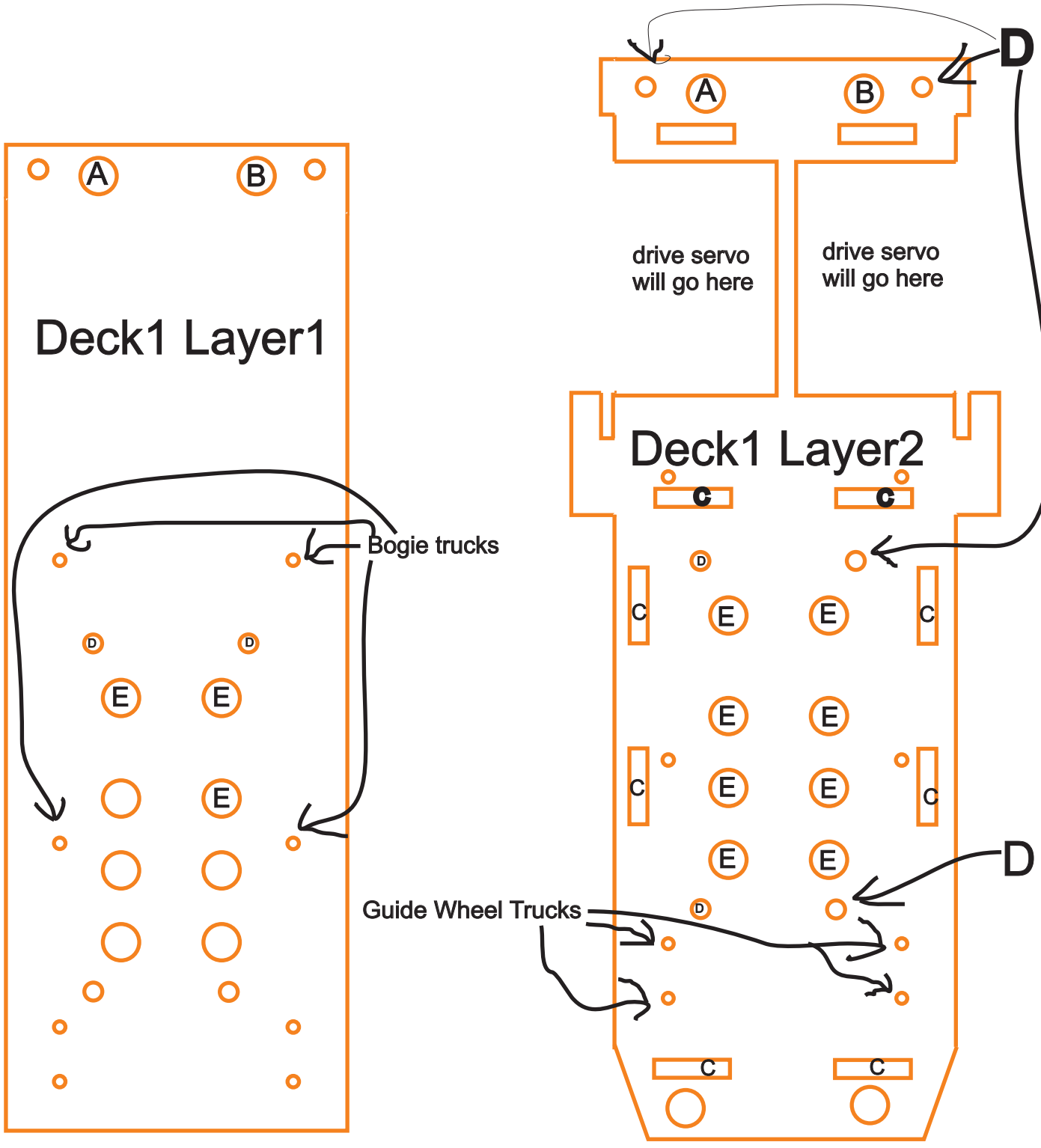
Stack layer 2 on layer1 with A to A, B to B, etc. Bogie trucks mount under layer 1.
Guide Wheel Trucks mount on top of layer2.
The screws supplied with the Tamyia kit go through 1 3/4 layers of plywood securing the two layers into 1 solid deck.

Notes:
Slots labeled C are for the tabs of the standoffs that separate decks 1 and 2.
Holes labeled D are to bolt decks together for easier assembly.
Holes labled A, B,and E are to bolt all decks together.